TECHNICAL BROCHURE

BHSC R1



HSC MULTI-STAGE CENTRIFUGAL PUMP





Goulds Water Technology

Commercial Water

FEATURES

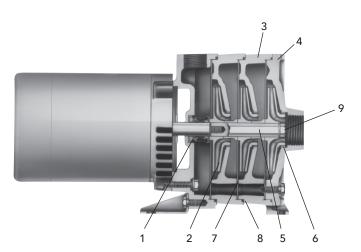
- Multi-stage Design: Provides steady, quiet and vibration-free operation for years of trouble-free service.
- Impellers: 20% glass-filled thermoplastic precision molded for high efficiencies.
- **Compact Design:** Close-coupled, space saving design provides easy installation. Flexible coupling and bedplate not required.
- Mounting: Can be mounted in vertical or horizontal position.
- Stainless Steel Pump Shaft: Hex design provides positive drive for impellers and eliminates clearance adjustments.
- Corrosion Resistant: Stainless steel wear rings and coverplates. Electro-coated paint process applied inside and out and then baked on.
- O-rings: Throughout for positive sealing.
- Easy to Service: Can be taken apart for service by removing four bolts.
- Motor: Close coupled design. Ball bearings carry all radial/axial thrust loads. Designed for continuous operation. All ratings are within working limits of the motor. Available from ¾ 3 HP.

AGENCY LISTING

) Tested to UL778

SINGLE AND THREE PHASE MODELS

	Stages	Order Numbers – ODP Motor		
HP		1Ø Model	3Ø Model	
3/4	2	HSC07	HSC07B	
1	2	HSC10	HSC10B	
1½	2	HSC15	HSC15B	
2	3	HSC20	HSC20B	
3	3	HSC30	HSC30B	



APPLICATIONS

Specifically designed for the following uses:

- Water circulation
- Booster service
- Liquid transfer
- Spraying systems
- Jockey pump service
- General purpose pumping

SPECIFICATIONS

Pump

- Capacities: to 50 GPM
- Pressures: to 100 PSI (230 feet)
- Pipe connections: 1¹/₄" suction, 1" discharge
- Temperatures: to 180°F (82°C) maximum
- Maximum working pressure: 125 PSI
- Rotation: right hand, ie; clockwise when viewed from motor end.

Motor

- NEMA standard, ¾ 1½ HP, 115/230 V; 2 and 3 HP, 230 V, 60 Hz.
- Single phase ODP (standard)
- Three phase available
- 3500 RPM, ODP motors standard
- Built-in overload with automatic reset
- Capacitor type
- Stainless steel shaft
- TEFC and Explosion-proof motors available. See price book.

COMPONENTS

Item No.	Description	
1	Mechanical seal	
2	Impellers	
3	Intermediate stage	
4	Casing	
5	Stainless steel hex shaft	
6	Stainless steel wear rings	
7	Stainless steel cover plates	
8	O-ring seals	
9 Impeller bolt and washer		

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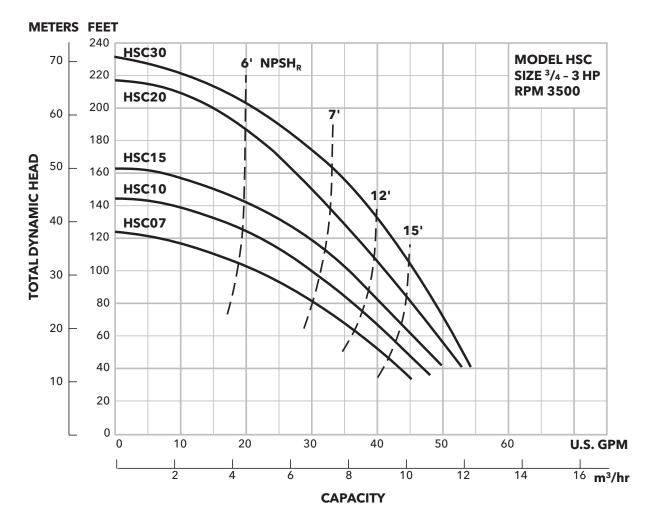
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DIMENSIONS AND WEIGHTS

Model	HP	Length	Width	Height	Weight (lbs.)
HSC07	3⁄4	15	8	9	53
HSC10	1	16	8	9	58
HSC15	1½	17	8	9	72
HSC20	2	19.7	8	9	75
HSC30	3	19.1	8	9	85

(All dimensions are in inches and weight in lbs. Do not use for construction purposes.)

PERFORMANCE CURVE



TO CONVERT FEET OF WATER TO PSI - DIVIDE FEET BY 2.31

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